



Dart Aerospace Ltd.
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D3594-043
Job Sheet 173550



Part No: D3594-043

Job Qty: 8 ea

Part Name: Floor Doubler Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/5/18

Job Tracking No:

Due Date: 3/14/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV D SHEETS 3,4 IPP Rev :A New Issue 07-01-22 EC IPP REV:B 16.07.28 DWG REV.C DD
VERF:JLM IPP REV:C 17.04.27 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/13/18	3/13/18	0.00	0.00	Start Up Waterjet		DE 18/03/18
100	Waterjet	8 pcs	3/13/18	3/13/18	0.00	3.31	Waterjet1		DE 18/03/18
110	QC	8 pcs	3/13/18	3/13/18	0.00	0.00	QC2 Waterjet-2		DE 18/03/18
120	QC	8 pcs	3/13/18	3/13/18	0.00	0.00	QC8-3		38
130	Small Fab	8 pcs	3/13/18	3/13/18	0.00	0.42	Small Fab-4		9-88 DAS 38
140	QC	8 pcs	3/13/18	3/13/18	0.00	0.00	QC5		38
150	HandFinish	8 pcs	3/13/18	3/13/18	0.00	0.27	HandFinish1		SA 18-3-20
160	QC	8 pcs	3/13/18	3/13/18	0.00	0.00	QC7-2		38
170	Small Fab	8 pcs	3/14/18	3/14/18	0.00	0.42	Small Fab-4		DAS 38
180	QC	8 pcs	3/14/18	3/14/18	0.00	0.00	QC5		38
190	Packaging	8 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3-1	57503	MAR 22 2018
200	QC21-SA	8 Ea	3/14/18	3/14/18	0.00	0.00	QC21	21	MAR 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	4.0800 sf (.51 ea)	90-Start up Operation	
MS20426AD4-4	Rivet	16 Ea (2 ea)	170-Small Fab	F125445-4
MS21069-5	Anchor Nuts	8 Ea (1 ea)	170-Small Fab	5024474 5x FM1375875x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	4	265	0
170-Small Fab	MS20426AD4-4	16	1,627	0
	MS21069-5	8	60	0

Part Specifications

Specifications could not be found.

-DART

AEROSPACE

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Container No: S052385

Part: D3594 - 043

Job No: 173550

Serial No/Batch: S052385

Revision:

Inspector:

Date: 03/16/18

